



Dart Aerospace Ltd.  
1270 Aberdeen St  
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Canada

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D2364

Job Sheet 182472



Part No: D2364

Job Qty: 4 ea

Part Name: Deck Plate Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/24/18

Job Tracking No:

Due Date: 8/27/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV G IPP REV. E00.06.26 Removed P/O for powder coat EC IPP Rev:F Now On Waterjet 06-07-03  
JLM

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |              | Sign-off       |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|--------------|----------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier | Lead Time    |                |
| 90    | Start up Operation | 4 Ea  | 8/27/18    | 8/27/18  | 0.00      | 0.00    | Start Up Waterjet     |              | SC 18/08/29    |
| 100   | Waterjet           | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.50    | Waterjet1             |              | SC 18/08/29    |
| 110   | QC                 | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.00    | QC2                   |              | SC 18/08/29    |
| 120   | QC                 | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.00    | QC8                   |              | 38             |
| 130   | Small Fab          | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.40    | Small Fab             |              | 9-89 DAS       |
| 140   | QC                 | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.00    | QC5                   |              | SEP 13 2018 68 |
| 150   | HandFinish         | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.20    | HandFinish1           |              | SA 18-09-89 3  |
| 160   | Powdercoat         | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.07    | Powdercoat4           |              | DE 18-09-17    |
| 170   | QC                 | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.00    | QC3                   |              | 38 DAS         |
| 180   | Packaging          | 4 pcs | 8/27/18    | 8/27/18  | 0.00      | 0.00    | Packaging3            | 3/22-576     | SC 18-09-89 6  |
| 190   | QC21-SA            | 4 Ea  | 8/27/18    | 8/27/18  | 0.00      | 0.00    | QC21                  | MJS 18-09-24 | 9-89           |

Part Op 100 - 1-Cut as per Dwg D2364

Descriptions: 130 - 1- Counter sink holes as per dwg D2364

160 - START TIME: 7:50 AM 1:30 PM FINISH: 8:00

41 138839

5066326

## Job BOM

| Part / Item  | Component Name     | Quantity             | Operation             | Container |
|--------------|--------------------|----------------------|-----------------------|-----------|
| M2024T3S.063 | 2024-T3 .063 Sheet | 2.5876 sf (.6469 ea) | 90-Start up Operation |           |

## Job Allocations

| Operation             | Component Part | Required | Inventory | Allocated |
|-----------------------|----------------|----------|-----------|-----------|
| 90-Start up Operation | M2024T3S.063   | 3        | 143       | 0         |

## Part Specifications

Specifications could not be found.

Plex 8/24/18 1:28 PM Dart.Gagnon.Michelle



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Container No: S107532



Part: D2364

Job No: 182472

Serial No/Batch: S107532

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 09/01/18

3-80  
30  
DYE  
3-80  
30  
DYE



|                                                 |  |                     |        |
|-------------------------------------------------|--|---------------------|--------|
| <b>DART AEROSPACE LTD</b>                       |  | <b>Work Order:</b>  | 182472 |
| <b>Description:</b> Litter Deck Plate Kit (350) |  | <b>Part Number:</b> | D2364  |
| <b>Inspection Dwg:</b> D2364 <b>Rev:</b> G      |  | <b>Page 1 of 1</b>  |        |

### INSPECTION SHEET

| Drawing Dimension | Tolerance     | Actual Dimension | Accept | Reject | Method of Inspection | Comments |
|-------------------|---------------|------------------|--------|--------|----------------------|----------|
| 6.624             | +/-0.010      | 6.625            | 1      |        | VSC-11               |          |
| Ø0.171            | +0.005/-0.000 | Ø0.174           | 1      |        | Tap                  |          |
| 0.354             | +/-0.010      | 0.355            | 1      |        |                      |          |
| 11.242            | +/-0.010      | 11.245           | 1      |        |                      |          |
| 3.031             | +/-0.010      | 3.035            | 1      |        |                      |          |
| 1.903             | +/-0.010      | 1.905            | 1      |        |                      |          |
| 1.128             | +/-0.010      | 1.130            | 1      |        |                      |          |
| 0.354             | +/-0.010      | 0.356            | 1      |        |                      |          |
| 1.340             | +/-0.005      | 1.344            | 1      |        |                      |          |
| 2.326             | +/-0.010      | 2.328            | 1      |        |                      |          |
| 3.312             | +/-0.010      | 3.315            | 1      |        |                      |          |
| 4.298             | +/-0.010      | 4.300            | 1      |        |                      |          |
| 5.284             | +/-0.010      | 5.285            | 1      |        |                      |          |
| 6.151             | +/-0.010      | 6.150            | 1      |        |                      |          |
| 6.270             | +/-0.010      | 6.270            | 1      |        |                      |          |
| 0.354             | +/-0.010      | 0.355            | 1      |        |                      |          |
| 3.031             | +/-0.010      | 3.030            | 1      |        |                      |          |
| Ø0.656            | +0.005/-0.000 | Ø0.657           | 1      |        |                      |          |
| 5.003             | +/-0.010      | 5.005            | 1      |        |                      |          |
| 4.605             | +/-0.010      | 4.605            | 1      |        |                      |          |
| 1.776             | +/-0.010      | 1.775            | 1      |        |                      |          |
| 0.980             | +/-0.010      | 0.980            | 1      |        |                      |          |
| 4.487             | +/-0.010      | 4.490            | 1      |        |                      |          |
| 7.192             | +/-0.010      | 7.195            | 1      |        |                      |          |
| 7.567             | +/-0.010      | 7.565            | 1      |        |                      |          |
| 7.942             | +/-0.010      | 7.945            | 1      |        |                      |          |
| Ø0.191            | +0.005/-0.000 | Ø0.192           | 1      |        |                      |          |
| Ø0.197            | +0.005/-0.000 | Ø0.197           | 1      |        |                      |          |
| 11.145            | +/-0.010      | 11.145           | 1      |        |                      |          |
| 12.181            | +/-0.010      | 12.180           | 1      |        |                      |          |
| 11.776            | +/-0.010      | 11.775           | 1      |        |                      |          |
| 0.250             | +0.005/-0.000 | 0.250            | 1      |        |                      |          |
| 3.141             | +/-0.010      | 3.140            | 1      |        |                      |          |
| 0.171             | +0.005/-0.000 | 0.171            | 1      |        | DAS                  |          |

|                     |          |                    |             |                      |  |
|---------------------|----------|--------------------|-------------|----------------------|--|
| <b>Measured by:</b> | SC       | <b>Checked by:</b> | 38<br>9-89  | <b>QC Inspector:</b> |  |
| <b>Date:</b>        | 18/08/29 | <b>Date:</b>       | SEP 05 2010 | <b>Date:</b>         |  |

|                                                |  |              |  |
|------------------------------------------------|--|--------------|--|
| <b>Engineering Approval:</b><br>(If necessary) |  | <b>Date:</b> |  |
|------------------------------------------------|--|--------------|--|

| Rev | Date     | Change                           | Revised by | Approved |
|-----|----------|----------------------------------|------------|----------|
| A   | 04.06.25 | New Issue P/O D350-616-015       | KJ/JLM     |          |
| B   | 08.05.28 | 7.567 dimension revised          | KJ/DD      |          |
| C   | 16.05.30 | Dimensions revised per Dwg Rev G | KJ         |          |